

Applicant:

Report No: SZES171100487501 Date: 2017-12-12
Shenzhen Dipinle Technology Co., Ltd.
2/F., Block 2, Guanfeng Industrial Area, Jiuwei Village, Xixiang, Bao'an, Shenzhen, 518126 Guangdong, China
STOTZO Gualiguolig, China

Manufacturer:	Same as applicant
manadatori	ounio do applicant

Test object / Model:	Wall Charger
	CA-29, CA-29A, CA-29T, CA-27A Plus, CA-27T Plus

Test specifications / Test standard:	EN 60950-1: 2006 + A11: 2009 + A1: 2010 + A12: 2011 + A2: 2013
Purpose of examination:	Test according to the test specification.
	Inspection of the compliance with protective objectives of the following EC Directives: - 2014/35/EU

Test result: In the opinion of SGS-CSTC the presented appliance was found to be in compliance with the test specification and standards.

Remark: None



legan Xve

Megan Xue Project Engineer

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1. Function / Description:

- 1. The apparatus is Class II direct plug-in switching mode power supply for IT and similar electrical appliances.
- 2. External enclosure is of plastic material, the enclosure secured by ultrasonic welding. The plastic enclosure is surrounded by metal enclosure. For indoor use only.

Model difference: All models are identical except for model name.

2. Ratings:

Model:

Rated Input (AC): Rated Output (DC): Protection Class: Protection Against Moisture: Construction: Supply connection: Operation mode: Weight: CA-29, CA-29A, CA-29T, CA-27A Plus, CA-27T Plus

100 V - 240 V; 50 Hz / 60 Hz; 0,5 A max. 5 V, 3 A; or 9 V, 2 A; or 12 V, 1,5 A Class II IPX0 Direct plug-in type Plug Continuous 0,074 kg

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3. Test:

Possible test case verdicts:

- test case does not apply to the test object:
- test object does meet the requirement:
- test object does not meet the requirement:

N/A (Not Applicable) P (Pass) F (Fail)

The tests were done in the Electrical Safety Laboratory of SGS-CSTC in Shenzhen. Test item was received on 2017-12-04. Tests were performed from 2017-12-04 to 2017-12-09.

Unless otherwise specified, all tests carried out on model CA-29 were considered representative.

Heating test (4.5): Tma = 25 °C (declared by manufacturer) Tamb = 21,7 °C - 23,0 °C Input voltage range: 90 V - 264 V (+/-10% according to manufacturer) Output: 5 V, 3 A; 9 V, 2 A; 12 V, 1,5 A (Electronic load used) T-type thermocouple used for temperature measurement.

The EU plug portion was tested according to EN 50075: 1990, detailed test result see attachment A.

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4. Marking plate:

UONIPOW[®]

Wall Charger Model : CA-29 Input:AC 100-240V~50/60Hz 0.5A Output:5V=3A/9V=2A/12V=1.5A

Remark:

1. The marking plates for other models are of the same pattern;

2. As declared by the applicant, the importer (and manufacturer, if it is different)'s name, registered trade name or registered trade mark and the postal address will be marked on the products before being place on the market. The contact details shall be in a language easily understood by end-users and market surveillance authorities.

3. Marking on the packaging or in a document accompanying the electrical equipment is only acceptable if it is not possible to place such markings on the product.

4. The Height of CE logo shall not be less than 5 mm; Height of WEEE logo shall not be less than 7 mm.

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5. Test result:

CLA	USE	REMARKS	Verdict
1.3.Z	1 Exposure to excessive sound pressure		N/A
1.5	Components		Р
1.6	Power interface		Р
1.7	Markings and instructions	See marking plate	Р
2.1	Protection from electric shock and energy hazards	Access to SELV and LCC circuit only	Р
2.2	SELV circuits	For type C output	Р
2.3	TNV circuits		N/A
2.4	Limited current circuits	For CY1: measured max. 0,352 mA peak (limit 0,7 mA peak)	Р
		Normal operation (overload at rated output of 5VDC 3 A): Uoc = 5,0 V d.c, Isc =3,3 A, S = 15,3 VA	
		Normal operation (overload at rated output of 9VDC 2 A): Uoc = 8,96V d.c, Isc =3,3 A, S = 19,6 VA	
2.5	Limited power sources	Normal operation (overload at rated output of 12VDC1,5 A): Uoc = 11,95V d.c, Isc =2,2 A, $S = 20,7 VA$	Р
		Signal fault (short circuit C7): Uoc = $0 \vee d.c.$ Isc = $0 \wedge A$, S = $0 \vee A$	
		Signal fault (short circuit ZD1): Uoc = $0 \vee d.c$, Isc = $0 \wedge A$, S = $0 \vee A$	
2.6	Provisions for earthing and bonding		N/A
2.7	Overcurrent and earth fault protection in primary circuits		Р
2.8	Safety interlocks		N/A
2.9	Electrical insulation	25 °C, 95 % Rh, 48 h	Р
2.10	Clearances, creepage distances and distances through insulation	See appended table	Р
3.1	General		Р

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3.2	Connection to an a.c. mains supply or a d.c. mains supply		Р
3.3	Wiring terminals for connection of external conductors		N/A
3.4	Disconnection from the mains supply		Р
3.5	Interconnection of equipment	SELV & LPS	Р
4.1	Stability		N/A
4.2	Mechanical strength	250N steady force test complied; Drop test (1m) complied; Mold-stress relief test complied	Ρ
4.3	Design and construction		Р
4.4	Protection against hazardous moving parts		N/A
4.5	Thermal requirement	See appended table	Р
4.6	Openings in enclosures	No openings	Р
4.7	Resistance to fire	See critical component table	Р
5.1	Touch current and protective conductor current	Measured max. 0,186 mA (limit 0,25 mA)	Р
5.2	Electric strength	See appended table	Р
5.3	Abnormal operating and fault conditions	See appended table	Р
6.1	Protection of telecommunication network service persons, and users of other equipment connected to the network, from hazards in the equipment		N/A
6.2	Protection of equipment users from overvoltages on telecommunication networks		N/A
6.3	Protection of the telecommunication wiring system from overheating		N/A
7.1	General		N/A
7.2	Protection of cable distribution system service persons, and users of other equipment connected to the system, from hazardous voltages in the equipment		N/A
7.3	Protection of equipment users from overvoltages on the cable distribution system		N/A
7.4	Insulation between primary circuits and		N/A

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cable distribution systems	
Annex B Motor tests under abnormal conditions	N/A
Annex C Transformers	Р
Annex L Normal load conditions for some types of electrical business	Р
Annex ZA Normative references to international publications with their corresponding European publications	N/A
Annex ZB Special national conditions	N/A
Annex ZC A-deviations	N/A

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1.6.2	TABLE:	electrical data	(in normal of	conditions)			Р
fuse #	Irated (A)	U (V)	P (W)	I (A)	Ifuse (A)	condition/status	
Normal o	perated with	load at 5 V / 3	3 A				
F1		90 V / 50 Hz	18,76	0,363	0,363	Normal operated with V / 3 A	n load at 5
F1		90 V / 60 Hz	18,74	0,367	0,367	Ditto	
F1	0,5	100 V / 50 Hz	18,65	0,339	0,339	Ditto	
F1	0,5	100 V / 60 Hz	18,63	0,337	0,337	Ditto	
F1	0,5	240 V / 50 Hz	18,46	0,170	0,170	Ditto	
F1	0,5	240 V / 60 Hz	18,47	0,180	0,180	Ditto	
F1		264 V / 50 Hz	18,59	0,166	0,166	Ditto	
F1		264 V / 60 Hz	18,60	0,173	0,173	Ditto	
Normal o	perated with	load at 9 V / 2	2 A	•	1		
F1		90 V / 50 Hz	21,43	0,413	0,413	Normal operated with V / 2 A	n load at 9
F1		90 V / 60 Hz	21,41	0,428	0,428	Ditto	
F1	0,5	100 V / 50 Hz	21,29	0,393	0,393	Ditto	
F1	0,5	100 V / 60 Hz	21,28	0,397	0,397	Ditto	
F1	0,5	240 V / 50 Hz	20,88	0,198	0,198	Ditto	
F1	0,5	240 V / 60 Hz	20,79	0,195	0,195	Ditto	
F1		264 V / 50 Hz	20,82	0,171	0,171	Ditto	
F1		264 V / 60 Hz	20,84	0,186	0,186	Ditto	
Normal o	perated with	load at 12 V	′ 1,5 A	•			

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fuse #	Irated (A)	U (V)	P (W)	I (A)	Ifuse (A)	condition/status
F1		90 V / 50 Hz	20,74	0,398	0,398	Normal operated with load at 12 V / 1,5 A
F1		90 V / 60 Hz	20,73	0,416	0,416	Ditto
F1	0,5	100 V / 50 Hz	20,60	0,368	0,368	Ditto
F1	0,5	100 V / 60 Hz	20,56	0,384	0,384	Ditto
F1	0,5	240 V / 50 Hz	20,16	0,194	0,194	Ditto
F1	0,5	240 V / 60 Hz	20,15	0,191	0,191	Ditto
F1		264 V / 50 Hz	20,25	0,166	0,166	Ditto
F1		264 V / 60 Hz	20,23	0,180	0,180	Ditto

2.10.3 and TABLE: Clearance and creepage distance measurements 2.10.4							
Clearance (cl) and creepage distance (cr) at/of/between:	U peak (V)	U r.m.s. (V)	Required cl (mm)	cl (mm)	Required cr (mm)	cr (mm)	
Functional:							
Across Fuse F1 on PWB	<420	<250	1,5	3,6	2,5	3,6	
Across primary directly connected to mains before F1	< 420	< 250	1,5	2,5	2,5	2,5	
Basic/supplementary:							
Reinforced:							
Primary circuit to accessible part of enclosure	<420	<250	4,0	>6,5	5,0	>6,5	
Primary circuit to secondary circuit on PWB	<420	<250	4,0	6,8	5,0	6,8	
Across Y-cap. (CY1) on PWB	<420	<250	4,0	6,8	5,0	6,8	
U1 input to output	512	237	4,4	See table 6	5,0	See table 6	
Input to output through U1 on PWB	512	237	4,4	>6,5	5,0	>6,5	
Primary winding / Ferrite core of T1 to secondary winding of T1 on PWB	512	237	4,4	6,8	5,0	6,8	

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Primary winding to secondary winding of transformer T1 body	512	237	4,4	>6,5	5,0	>6,5
Primary component C2 to Sec. Circuit (sec. pin of CY1)	<420	<250	4,0	7,5	5,0	7,5

Supplementary information:

Ferrite core of transformer (T1) was considered as primary part; Secondary winding of transformer is triple insulating wire.

2.10.5	TABLE: Distance through insulation measurements								
Distance th	rough insulation (DTI) at/of:	U peak (V)	U rms (V)	Test voltage (V)	Required DTI (mm)	DTI (mm)			
Bobbin of T	ransformer T1	512	237	3000	0,4	Min. 0,45			
Insulation sheet		<420	<250	1500					
Enclosure		<420	<250	3000	0,4	Min. 1,5			
One layer Insulation tape wrapping transformer		512	237	3000	2 layers	3 layers			
Supplemen	tary information:								

4.5	TABLE: Thermal requirements						Р	
			utput: 5 A	Rated o VDC				
	Supply voltage (V)	90V	264V	90V	264V			
	Ambient T _{min} (°C)	22,4	22,6	21,7	22,3		—	
	Ambient T _{max} (°C)	23,0	23,0	22,4	22,7			
Maximum measured temperature T of part/at::			Τ (°C)			Allowed T _{max} (25°C	
Surface of	80,3	77,0	70,9	59,8		105		
Surface of	81,6	80,1	72,1	64,0		125		
Winding of	line filter (L2)	79,8	70,5	67,9	53,7		120	
Winding of	transformer (Switch mode) T1	87,9	89,4	83,0	74,6		110	
Winding of	transformer (Switch mode) T1	80,9	80,5	76,8	68,0		110	
Ferrite core	e of transformer T1	82,2	80,7	66,5	60,0		Ref.	
PWB (DB1)		77,7	66,2	73,6	53,8	-	130	
PWB (U1)		82,2	84,3	81,6	73,8		130	
PWB (Q1)		89,0	92,3	79,2	63,0		130	
Enclosure i	inside (side)	73,1	74,3	59,4	54,0		Ref.	

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Enclosure inside (top)			77,	,0	73,	6	50,7	,	46,5		Ref.
Metallic enclosure surface (Side)			50,	,2	50,	5	44,7	,	41,8		70
Metallic enclosure surface (Top)			48,	,2	49,	0	45,4	ł	41,6		70
Metallic enclosure surface (Front)			59,	,4	62,	1	48,1		44,4		70
Pin holder			32,	,2	31,	8	30,9)	29,1		Ref.
Supplementary information:											
Temperature T of winding:	t ₁ (°C)	R ₁	(Ω)	t2	(°C)	R	2 (Ω)	Т	(°C)	Allowed T _{max} (°C)	Insulatio n class
											В
Supplementary information:											

4.5	TABLE: Thermal requirements				Р	
	Test condition:	Rated o VDC, 1,	utput: 12 5 A			_
	Supply voltage (V)		264V			
	Ambient T _{min} (°C):	22,5	22,2			_
	Ambient T _{max} (°C):	23,0	22,5			
Maximum measured temperature T of part/at::) T	°C)		Allowed T _{max} (25°C)
Surface of E-cap (C10)			58,9			105
Surface of Y-cap (CY1)		68,6	61,7			125
Winding of line filter (L2)		65,6	52,8			120
Winding	Winding of transformer (Switch mode) T1		72,1			110
Winding	of transformer (Switch mode) T1	73,0	65,8			110
Ferrite c	ore of transformer T1	64,5	59,2			Ref.
PWB (D	B1)	71,3	53,4			130
PWB (U	1)	77,6	72,4			130
PWB (Q	1)	72,7	64,0			130
Enclosu	e inside (side)	57,1	52,6			Ref.
Enclosu	re inside (top)	49,3	45,0			Ref.
Metallic enclosure surface (Side)		44,1	40,3			70
Metallic	Metallic enclosure surface (Top)		40,5			70
Metallic	enclosure surface (Front)	45,7	42,2			70
Pin hold	er	30,8	28,9			Ref.

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Report No: SZES171100487501 Date: 2017-12-12

Supplementary information:								
Temperature T of winding:	t₁ (°C)	R1 (Ω)	t ₂ (°C)	R2 (Ω)	T (°C)	Allowed T _{max} (°C)	Insulatio n class	
							В	
Supplementary information:								

4.5.5 TABLE: ball pressure test of thermoplastic parts					
	allowed impression diameter (mm): $\leq 2 \text{ mm}$				
part		test temperature (°C)		on diameter mm)	
Pin Bridge		125		1,4	

5.2	TABLE: electric strength tests, impulse tests and voltage surge tests					
test voltage	applied between:	test voltage (V) a.c. / d.c.	breakdown Yes / No			
L and N with	h fuse opened	1500	1500 No			
L/N of plug	and enclosure	3000	3000 No			
L/N of plug	and output terminals	3000	3000			
One layers	of insulation tape wrapping T1	3000		No		
Primary win	ding and secondary winding of T1	3000		No		
supplement	ary information					

5.3	TABLE: fault condition tests				
	ambient temperature (°C): 21,2 – 22,3				
	model/type of power supply:				
	manufacturer of power supply:		_		
	rated markings of power supply:				

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component No.	fault	test voltage (V)	test time	fuse No.	input/fuse cur- rent (A)	result
Output terminal	Overload	90 V / 60 Hz	3 h 42 min	F1	$0,509 \rightarrow 0,508$ $\rightarrow 0,511 \rightarrow 0,367 \rightarrow 0,004$	Output current 2,1 A for attaining steady conditions and max. power attained. When added to 5%, output power dropped to 19,55 W. When added output current to 3,2 A, got max. input power 25,6 W and attained steady conditions, then added 5% output current, output power dropped to12,21 W, and then added 5% output current, output changed to 0 W. No component damage, no hazard. Pn = 25,3 \rightarrow 25,4 \rightarrow 25,6 \rightarrow 17,4 \rightarrow 0,12 W lout = 2,1 \rightarrow 2,3 \rightarrow 3,2 \rightarrow 3,3 \rightarrow 0 A Winding temp. T1 = 97,4 °C

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component No.	fault	test voltage (V)	test time	fuse No.	input/fuse cur- rent (A)	result
Output terminal	Overload	264 V / 50 Hz	4 h 21 min	F1	0,225 →0,225 → 0,224 → 0,160 → 0,009	Output current at 2,2 A got max. input power 25,3 W for attaining steady conditions and max. power attained. When added 5% output current, output power dropped to 20,01 W. When added output current to 3,1 A, got input power 25,2 W (output power 17,7 W) and attained steady conditions, then added 5% output current, output power dropped to 8,25 W, and then added 5% output current, output changed to 0 W. No component damage, no hazard. Pn = 25,3 \rightarrow 25,3 \rightarrow 25,2 \rightarrow 15,8 \rightarrow 0,3 W
						lout = $2,2 \rightarrow 2,3 \rightarrow 3,1$ $\rightarrow 3,3 \rightarrow 0 \text{ A}$
						Winding temp. T1 = 94,4 °C
Output terminal	S-C	264 V / 50 Hz	10 min	F1	0,008	Unit shut down immediately. No higher temperature rise. No hazard.
Q1	s-c pin 1/8	264 V / 50 Hz	10 min	F1	0	Unit shut down immediately. No higher temperature rise. No damage, no hazard.
U1	s-c pin 6/8	264 V / 50 Hz	10 min	F1	0,008	U1 shut down immediately, input changed to 0,4 W, no hazard.
C7	S-C	264 V / 50 Hz	<1s	F1	0,006	Unit shut down immediately. No higher temperature rise. No hazard.

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component No.	fault	test voltage (V)	test time	fuse No.	input/fuse cur- rent (A)	result			
U1	s-c pin 1/2	264 V / 50 Hz	<1s	F1	0	Fuse F1 opened immediately and components L3 damaged and U1 MOSFET function shutdown immediately, no hazard.			
U1	s-c pin 1/2	90 V / 60 Hz	<1s	F1	0	Fuse F1 opened immediately and components L3 damaged and U1 MOSFET function shutdown immediately, no hazard.			
C2	S-C	264 V / 50 Hz	<1s	F1	0	Fuse F1 opened immediately, no damage, no hazard.			
C2	S-C	90 V / 60 Hz	<1s	F1	0	Fuse F1 opened immediately, no damage, no hazard.			
BD1	s-c pin 1/2	264 V / 50 Hz	<1s	F1	0	Fuse F1 opened immediately, no damage, no hazard.			
BD1	s-c pin 1/2	90 V / 60 Hz	<1s	F1	0	Fuse F1 opened immediately, no damage, no hazard.			
BD1	s-c pin 2/3	264 V / 50 Hz	<1s	F1	0	Fuse F1 opened immediately, no damage, no hazard.			
BD1	s-c pin 2/3	90 V / 60 Hz	<1s	FR1	0	Fuse F1 opened immediately, no damage, no hazard.			
	ary information		-iit- 0000 i						
Electric strei	Electric strength test between pri. and sec. circuit: 3000 Va.c. / 1 min: Pass								

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6. Component List

object/part No.	manufacturer / trademark	type/model	technical data	Standard	Mark(s) of conformity
Enclosure	CHI MEI CORPORATION	PC-6620	PC, V-0, 110°C, min. thickness: 1,5 mm	UL94	UL(E56070)
Pin holder	CHI MEI CORPORATION	PC-6620	PC, V-0, 110°C, min. thickness: 1,5 mm	UL94	UL(E56070)
PWB	Interchangeable	Interchangeable	V-0, 130°C	UL796	UL
Fuse (F1)	Littelfuse, Inc.	392	T2A, 250 V	IEC 60127- 1:2006 + A1: 2011 + A2: 2015 IEC 60127-3: 2015 EN 60127-1:2006 + A1: 2011 + A2: 2015 EN 60127-3:2015	VDE (126983)
Y-cap. (CY1)	Dongguan Easy- gather Electronic Co., Ltd.	DCF	2200 pF, 400 VAC, 25/125/21/C, Y1	IEC 60384-14: 2005 EN 60384-14: 2005	VDE (4002922942)
Isolating IC (U1)	Power Integrations, Inc.	INN2215K1608	650Vpk or 725Vpk max at 1,36Apk max, 400 Vpk at 2,55 A max, 130°C	IEC 60950- 1:2005 (Second Edition) + Am 1:2009 EN 60950-1:2006 + A11: 2009 + A1: 2010 + A12: 2011	TUV Rheinland CB cert.: US- TUVR-9085; CB test report No.: 31380082.012
Insulation sheet	SABIC JAPAN L L C	FR700	PC, V-0, 125 °C, min. thickness: 0,4 mm		UL (E207780)
Line fitter (L1)	Shenzhen Songdao Technology Co., Ltd.	6*3*2-100UH	100 UH, 130°C		Tested with appliance
Copper wire	Interchangeable	Interchangeable	130°C	UL1446	UL
TIW	TA YA ELECTRIC WIRE & CABLE CO LTD	TILW-B	130 °C, class B, reinforced insulation	EN 60950-1: 2006 + A11+A1+A12+A2: 2013	VDE (40019957)

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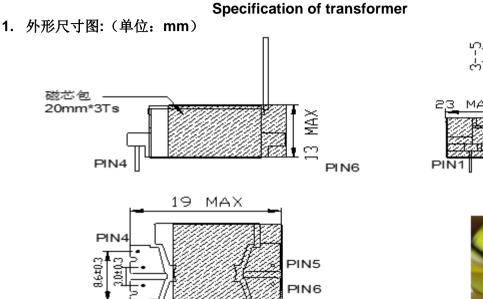
Transformer (T1)	Dongguan BiaoKe Electronic Technology Co., Ltd.	PQ20V	Class B		Tested with appliance				
Bobbin	CHANG CHUN PLASTICS CO LTD	T375J	PMC, V-0, 150°C, min. thickness: 0,45 mm	UL94	UL (E59481)				
Primary Winding	SIHUI HENGHUI ELECTRICAL APPLIANCES CO LTD	2UEW/155	155°C	UL1446	UL (E337948)				
Secondary winding (TIW)	TA YA ELECTRIC WIRE & CABLE CO LTD	TILW-B	130 °C, class B, reinforced insulation	EN 60950-1: 2006 + A11+A1+A12+A2: 2013	VDE (40019957)				
Insulating tape	DONGGUAN BLEN ELECTRONIC TECHNOLOGY CO LTD	BL002	130°C	UL510	UL (E480647)				
Insulation tube	GREAT HOLDING INDUSTRIAL CO LTD	TFL	PTFE, 200°C, 150 V, VW-1	UL224	UL (E156256)				
Supplementary	Supplementary information:								
1) Provided ev	1) Provided evidence ensures the agreed level of compliance. See OD-CB2039.								

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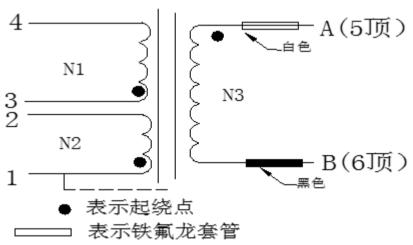


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2. 原理图

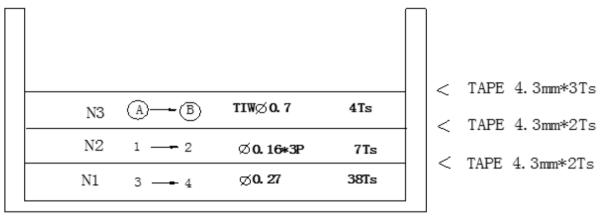


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3. 绕制结构图:



PIN

TOP

注: PIN1留引线镀锡后接于磁芯。

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Attachment A: Plug portion test results for direct plug-in equipment according to EN 50075: 1990

Clause	Requirement test	Result- remark	Verdict				
5	RATING						
	The product shall be rated $\leq 2,5$ A and ≤ 250 V a.c.		Р				
6	MARKING						
	Marking requirement shall be checked by the product standard	Should be evaluated in whole unit					
7	DIMENSIONS						
	Plugs comply with standard sheet 1		Р				
	Compliance is checked by measurement	See appended table	Р				
	Compliance checked by means of the gauges in figure 1 (optional) and figure 2		Р				
8	PROTECTION AGAINST ELECTRIC SHOCK						
8.1	Live parts shall not be accessible		Р				
	Checked by test finger		Р				
	No deformation or no live part accessible during the additional test: (75^{+3}) N through the tip of a straight unjointed test finger for (60^{+5}) s at ambient temperature (35 ± 2) °C	75 N, 35 °C	Р				
8.2	No possibility to make connection between a pin of the plug and a live socket contact of a socket-outlet while the other pin is accessible		Р				
	Compliance is checked by means of the gauge in figure 4: no contact between the gauge and the engagement face of the plug for 1 min (at $35 ^{\circ}C \pm 2 ^{\circ}C$ for thermoplastic material)	The gauge did not come into contact with the engagement face of the plug.	Р				
8.3	External parts of plugs, with the exception of the pins, shall be of insulating material		Р				
9	CONSTRUCTION						
9.1	Non-rewirable requirements are not applicable to the direct plug-in equipment						
9.2	This clause is not applicable to the direct plug-in equipment						
9.3	Pins shall be solid and have adequate mechanical strength	See tests of clause 13	Р				

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Clause	Requirement test	Result- remark	Verdict
9.4	Pins shall be locked against rotation and adequately fixed into the body of the plug	See tests of 13.1 and 13.4	Р
9.5	Connection requirements are not applicable to the direct plug-in equipment		_
9.6	The equipment shall easily be withdrawn by hand from a socket-outlet		Р
10	RESISTANCE TO HUMIDITY		
	Humidity treatment shall be checked by the product standard		
11	INSULATION RESISTANCE AND ELECTRIC S	TRENGTH	
	Insulation resistance and electric strength shall be checked by the product standard		
12	FLEXIBLE CORDS AND THEIR CONNECTION		
	Flexible cords and their connection requirements are not applicable to the direct plug-in equipment		_
13	MECHANICAL STRENGTH		
13.1	Pressure between 2 flat surfaces on the plug (150 N for 5 min)		Р
	15 minutes after removal of the force, no deformation would result in undue alteration of those dimensions which ensure safety		Р
13.2	Subjected to tumbling barrel; number of falls	Direct plug-in equipment, 50 falls	Р
	After the test, no part shall become detached or loosened		Р
	After the test, the pins shall not become so deformed that the plug cannot be introduced into the gauge of figure 2 and also fails to comply with clause 7 and 8.2		P
	After the tumbling barrel test, the pins shall not turn when applying a torque of 0,4 Nm, first in one direction and then in opposite direction		Р
13.3	Insulating sleeves: 20000 movements, (4-0,1) N (apparatus shown in Figure 9)		Р
	After the test		Р
	- the sleeve shall show no damage		Р

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Clause	Requirement test	Result- remark	Verdict			
	- the sleeve shall not have punctured or rucked up		Ρ			
	- the sleeve shall satisfy electric strength test		Р			
13.4	(40^{+1}) N applied for (60^{+5}) s on each pin in turn, at (70 ± 2) °C, after the plug has been placed for (60^{+5}) min	40 N, 70 °C	Р			
	Displacement ≤ 1 mm when the plug has cooled down	Max. displacement: 0,3 mm	P			
14	RESISTANCE TO HEAT AND TO AGEING		•			
14.1	Plugs shall be sufficiently resistant to heat		Р			
14.1.1	Stress relief test shall be checked by the product standard		_			
14.1.2	A force of (20^{+1}) N applied by means of an apparatus shown in figure 10 at (80 ± 2) °C	20 N, 80 °C	Р			
	After (60 ⁺⁵) min, the jaws are removed and the plugs shall show no damage		Р			
14.2	This ageing test is not applicable to direct plug- in equipment		Р			
15	CURRENT-CARRYING PARTS AND CONNEC	TIONS				
15.1	This clause is not applicable to the direct plug-in equipment					
15.2	This clause is not applicable to the direct plug-in equipment		_			
15.3	Current-carrying parts shall be either of:		Р			
	- copper		N/A			
	- an alloy containing at least 58% copper for parts made from rolled sheet (in cold condition) or at least 50% copper for other parts		Р			
	- other metals having a mechanical strength, an electrical conductivity and a resistance to corrosion adequate for their intended use		N/A			
	Current-carrying parts which may be subjected to mechanical wear, shall not be made of steel provided with an electroplated coating		N/A			
16	CREEPAGE DISTANCES, CLEARANCES AND DISTANCES THROUGH INSULATION					
	Creepage distances, clearances and distances through insulation shall be checked by the product standard	Should be evaluated in whole unit				
17	RESISTANCE OF INSULATING MATERIAL TO ABNORMAL HEAT AND TO FIRE					
	Glow-wire test	See appended table	Р			

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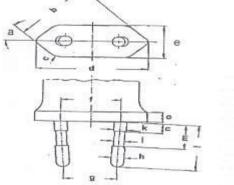
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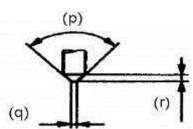
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Clause	Requirement test	Result- remark	Verdict
	The test made on one plug, 2 further plugs tested in case of doubt		N/A
	~ ~ ~		1





7	TABLE: Dimensional measurement				Р
Locations	Size (mm)	Tolerance	olerance Measured (for both pins, if applicable) (mm)		
		(mm)	Sample No.:1	Sample No.:2	Sample No.:3
а	45°		Pass	Pass	Pass
b	26,1	±0,5	25,81 – 26,16	25,81 – 26,13	25,89 – 26,16
С	R5	+1	Pass	Pass	Pass
d	35,3	±0,7	35,02 – 35,27	35,04 – 35,27	35,04 – 35,26
е	13,7	±0,7	13,67 – 13,88	13,66 – 13,87	13,67 – 13,87
f	18 – 19,2		18,22	18,20	18,21
g	17 – 18		17,45	17,51	17,49
h	Ø4	±0,06	3,99 / 3,99	3,99 / 4,00	3,99 / 3,99
i	Ø3,8	max.	3,43 / 3,40	3,43 / 3,42	3,42 / 3,43
k	Ø4	max.	3,83 / 3,84	3,81 / 3,82	3,83 / 3,82
	19	±0,5	19,21 / 19,15	19,12 / 19,10	19,17 / 19,16
m	10	+1	10,56 / 10,61	10,64 / 10,65	10,66 / 10,64
n	0-4,0		3,92 / 3,93	3,88 / 3,90	3,91 / 3,91
0	18,0	min.	Pass	Pass	Pass

17 T	TABLE: glow-wire test				Р	
part		test temperature (°C)	Type of material	technical data of material	obse	rvation
Pin b	oridge	750	PC-6620	PC, V-0	No	flame
Enclo	osure	650	PC-6620	PC, V-0	No	flame

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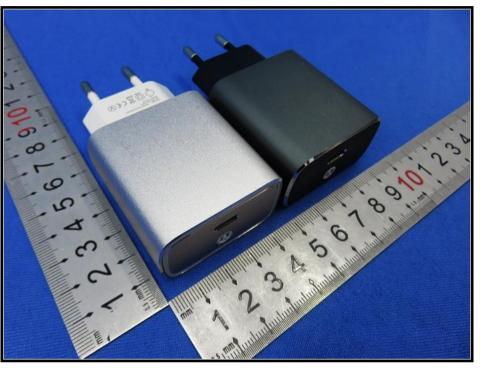
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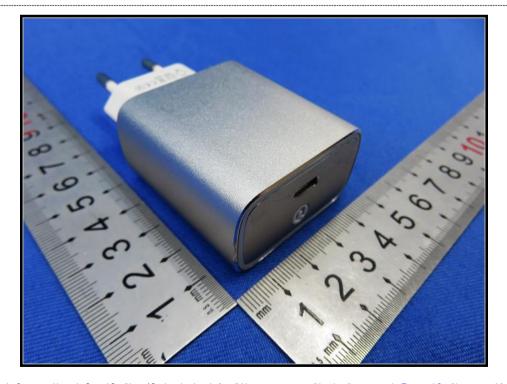


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7. Photo documentation

Whole unit





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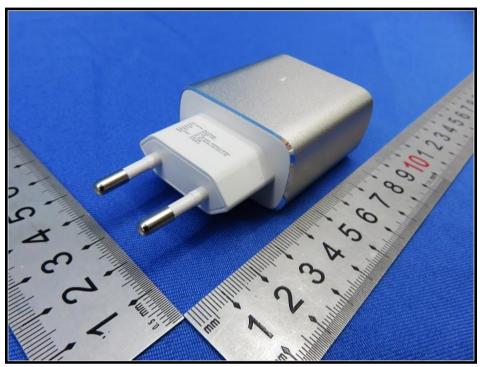
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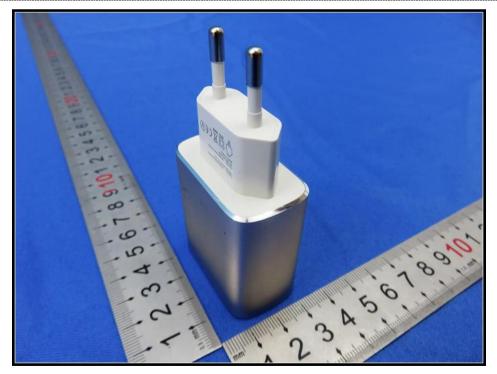
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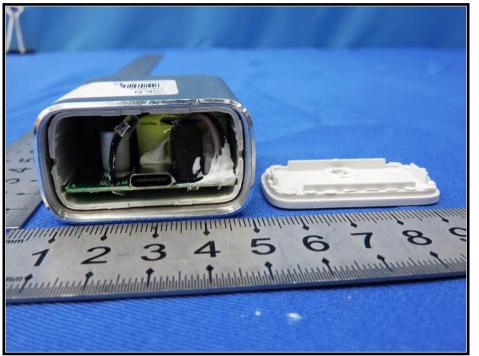
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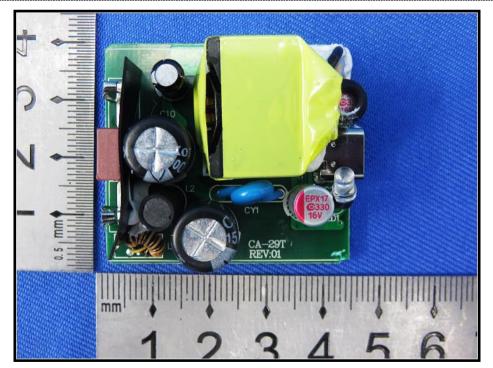


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Internal view



PWB



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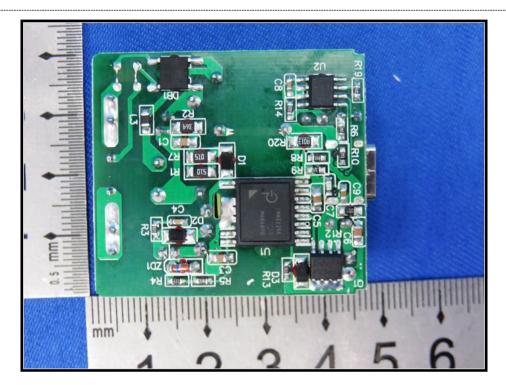
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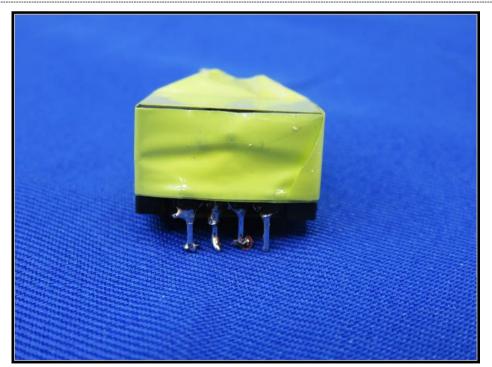
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Transformer



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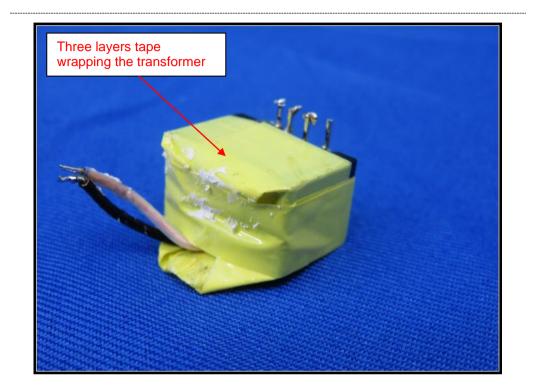
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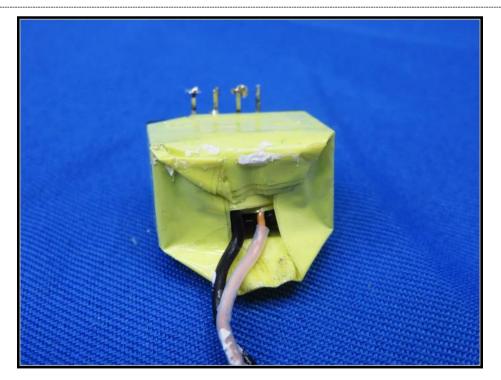
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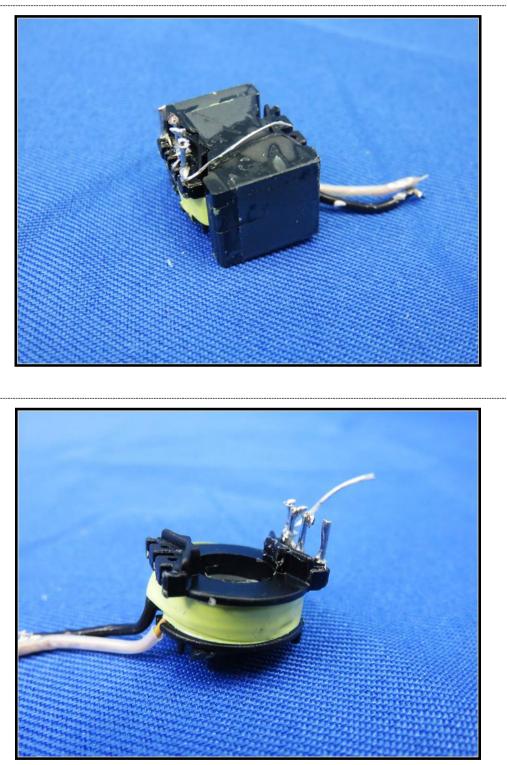
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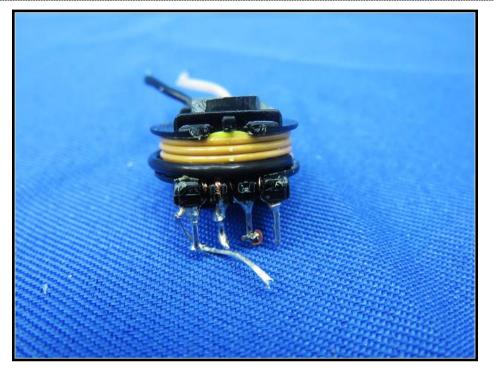
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Secondary winding



Primary winding



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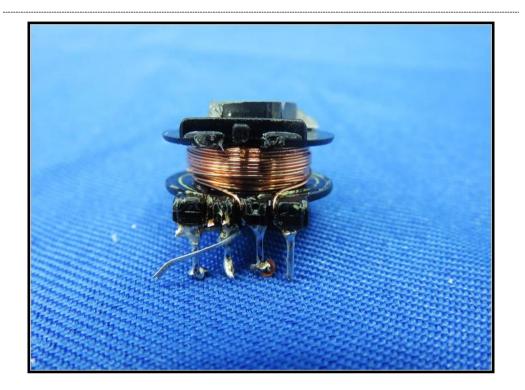
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NOTES TO THIS TEST REPORT

- 1. The following language(s) of marking(s) and instruction sheets were submitted during the test application:
 - English
 - Throughout this report a comma is used as the decimal separator.

According to the standard, instruction sheets and other texts required by the standard should be written in the official language(s) of the country in which the product is to be sold. The applicant should ensure that the product in future production fulfils the receptive standard requirements.

- 2. The components performed satisfactorily during testing and are considered to be suitable for use in the sample tested. Acceptances of the safety critical components and materials were based on:
 - the certification record(s) and/or test report submitted by the applicant; or
 - component / material tested with the appliance
 - Detail shall be referred to the component list on the appendix of this test report.
- 3. Plug (and socket) used in this product must be compiled with the local plug and socket regulation of the respective country.

--- End of Report ---

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